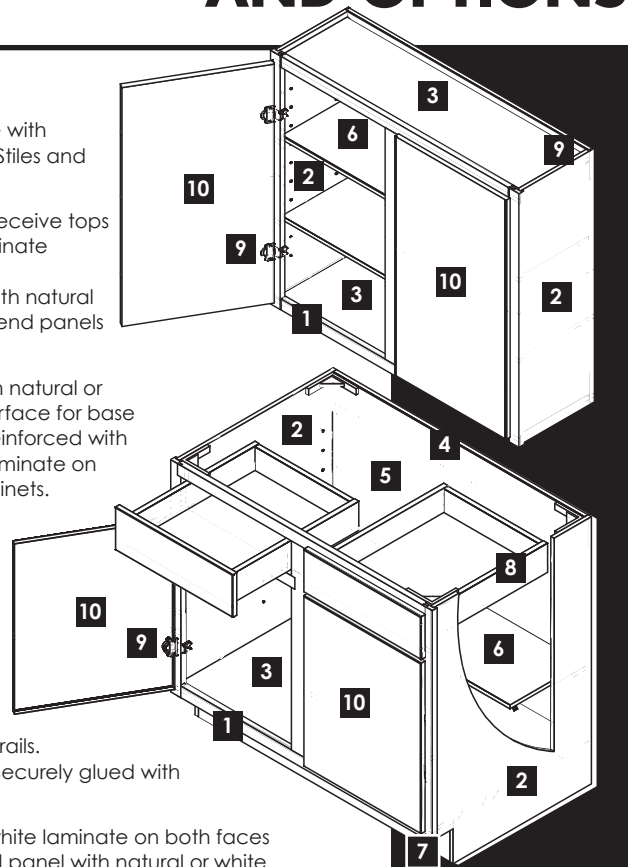


- 1 FRONT FRAME** — 3/4" thick kiln dried solid hardwood. Assembled under pressure with mortise and tenon construction. Frame joinery reinforced with glue and nails. Stiles and Rails are 1-1/2" wide. Mullions are 3" wide.
- 2 END PANELS** — **Standard:** 1/2" thick wood based composite panel dadoed to receive tops and bottoms, with natural or white laminate interior surface and matching laminate exterior surfaces. All end panels are inserted into dado in face frame.
Plywood Upgrade: 1/2" thick plywood dadoed to receive tops and bottoms, with natural or white laminate interior surface and matching laminate exterior surfaces. All end panels are inserted into dado in face frame.
- 3 TOP/BOTTOM PANELS** — **Standard:** 1/2" thick wood based composite panel with natural or white laminate on exterior and interior surfaces for wall cabinets and interior surface for base cabinets. Tops and bottoms are set into dadoes in end panels and front rails, reinforced with glue and staples.
Plywood Upgrade: 1/2" thick plywood with natural or white laminate on exterior and interior surfaces for wall cabinets and interior surface for base cabinets. Tops and bottoms are set into dadoes in end panels and front rails, reinforced with glue and staples.
- 4 HANG RAILS** — **Standard:** Wall and base cabinets have 1/2" thick wood based composite hanging rail. Assembled between the end panels at the top and bottom of cabinets behind the back panel.
Plywood Upgrade: Wall and base cabinets have 1/2" thick plywood hanging rail. Assembled between the end panels at the top and bottom of cabinets behind the back panel.
- 5 BACK PANEL** — **Standard:** 1/8" thick hardboard with natural or white interior surface. Securely glued with industrial grade hot melt to end panels and hang rails.
Plywood Upgrade: 3.6mm thick plywood with natural or white interior surface. Securely glued with industrial grade hot melt to rabbeted end panels and hang rails.
- 6 SHELVES** — **Standard:** 3/4" thick wood based composite panel with natural or white laminate on both faces and matching edgeband on front edge.
Plywood Upgrade: 3/4" thick plywood panel with natural or white laminate on both faces and matching edgeband on front edge.
Full depth shelf (FDS) upgrade: available on select base cabinets.
- 7 TOE KICK** — **Standard:** 1/2" thick unfinished wood based composite panel assembled between end panels. Toe kick is 4-1/2" high for standard base cabinets and 5-1/2" high for universal access base cabinets.
Plywood Upgrade: 1/2" thick unfinished plywood panel assembled between end panels. Toe kick is 4-1/2" high for standard base cabinets and 5-1/2" high for universal access base cabinets.
No Toe Kick (NTK) Upgrade: available on select vanity cabinets.
- 8 DRAWER BOX** — **Standard:** 1/2" thick laminate wood based composite panel sides and ends. Rabbet-jointed, assembled with glue and nails. Drawer bottoms are 1/4" laminated composite panel. Bottom is captured in dadoes on ends and sides, and secured in place with hot melt glue. Available in natural or white finish.
Plywood Drawer Upgrade: 1/2" thick clear coated plywood sides and ends. Rabbet-jointed, assembled with glue and nails. Drawer bottom is nominal 1/4" laminated plywood captured in dadoes on the sides and ends and secured in place with hot melt glue.
DRAWER GUIDE OPTIONS for above: — **Standard:** 100lb rated epoxy coated side mount guides.
Full extension Upgrade: 100lb rated side mount full extension ball bearing guides.
Soft-close Upgrade: Soft-close feature for epoxy side mount guides.

Plywood Dovetail Upgrade: 1/2" thick clear coated plywood sides and ends. Dovetail construction. Drawer bottoms are nominal 1/4" laminated plywood captured in dadoes on the sides and ends and secured in place with hot melt glue.
DRAWER GUIDE OPTIONS for above — **Standard:** 100lb epoxy coated side mount guides.
Soft-close Upgrade: Soft-close feature for epoxy side mount guides.
Undermount Soft-close Upgrade: 7/8" extension 75lb rated undermount guide with integrated soft-close feature.
- 9 HINGE** — **Standard:** 6-way adjustable, concealed steel hinges. **Upgrade:** 6-way adjustable, concealed steel hinges with soft-close feature.
- 10 DOORS** — Please refer to individual door style specifications

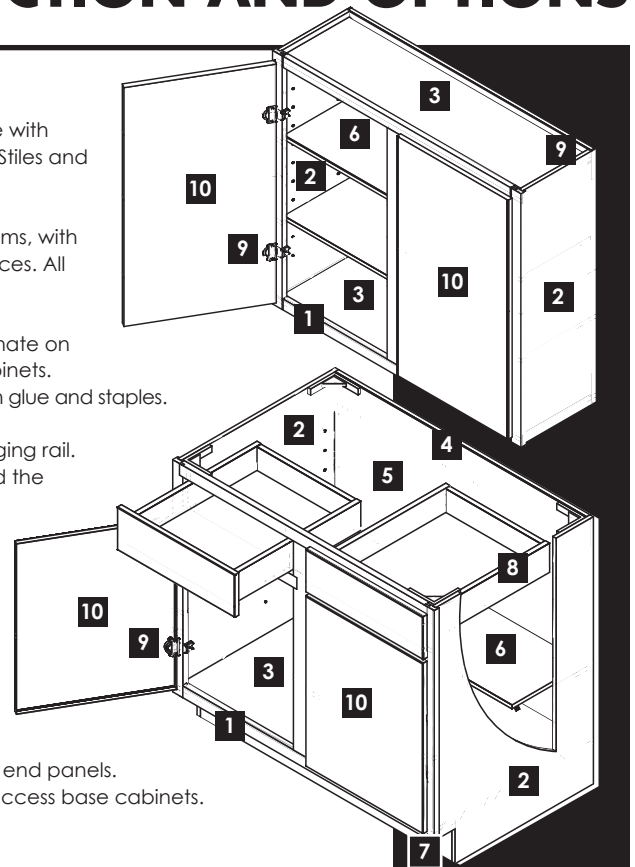


ALTERED DEPTH (AD) OPTION — Most wall cabinets can be increased to a 15" or 18" depth. Select base cabinets can be decreased to a 15", 18" or 21" depth. AD availability is noted by cabinet.

BANDED WALL CABINET OPTION — All wall cabinets can be ordered with edge banded end panels.

- 1 FRONT FRAME** — 3/4" thick kiln dried solid hardwood. Assembled under pressure with mortise and tenon construction. Frame joinery reinforced with glue and nails. Stiles and Rails are 1-1/2" wide. Mullions are 3" wide.
- 2 END PANELS** — **Plywood:** 1/2" thick plywood dadoed to receive tops and bottoms, with natural or white laminate interior surface and matching laminate exterior surfaces. All end panels are inserted into dado in face frame.
- 3 TOP/BOTTOM PANELS** — **Plywood:** 1/2" thick plywood with natural or white laminate on exterior and interior surfaces for wall cabinets and interior surface for base cabinets. Tops and bottoms are set into dadoes in end panels and front rails, reinforced with glue and staples.
- 4 HANG RAILS** — **Plywood:** Wall and base cabinets have 1/2" thick plywood hanging rail. Assembled between the end panels at the top and bottom of cabinets behind the back panel.
- 5 BACK PANEL** — **Plywood:** 3.6mm thick plywood with natural or white interior surface. Securely glued with industrial grade hot melt to rabbeted end panels and hang rails.
- 6 SHELVES** — **Plywood:** 3/4" thick plywood panel with natural or white laminate on both faces and matching edgeband on front edge.
Full depth shelf (FDS) upgrade: available on select base cabinets.
- 7 TOE KICK** — **Plywood:** 1/2" thick unfinished plywood panel assembled between end panels. Toe kick is 4-1/2" high for standard base cabinets and 5-1/2" high for universal access base cabinets.
No Toe Kick (NTK) Upgrade: available on select vanity cabinets.
- 8 DRAWER BOX** — **Standard Plywood Drawer:** 1/2" thick clear coated plywood sides and ends. Rabbet-jointed, assembled with glue and nails. Drawer bottom is nominal 1/4" laminated plywood captured in dadoes on the sides and ends and secured in place with hot melt glue.
DRAWER GUIDE OPTIONS for above: — **Standard:** 100lb rated epoxy coated side mount guides.
Full extension Upgrade: 100lb rated side mount full extension ball bearing guides.
Soft-close Upgrade: Soft-close feature for epoxy side mount guides.

Plywood Dovetail Upgrade: 1/2" thick clear coated plywood sides and ends. Dovetail construction. Drawer bottoms are nominal 1/4" laminated plywood captured in dadoes on the sides and ends and secured in place with hot melt glue.
DRAWER GUIDE OPTIONS for above — **Standard:** 100lb epoxy coated side mount guides.
Soft-close Upgrade: Soft-close feature for epoxy side mount guides.
Undermount Soft-close Upgrade: 7/8" extension 75lb rated undermount guide with integrated soft-close feature.
- 9 HINGE** — **Standard:** 6-way adjustable, concealed steel hinges. **Upgrade:** 6-way adjustable, concealed steel hinges with soft-close feature.
- 10 DOORS** — Please refer to individual door style specifications



ALTERED DEPTH (AD) OPTION — Most wall cabinets can be increased to a 15" or 18" depth. Select base cabinets can be decreased to a 15", 18" or 21" depth. AD availability is noted by cabinet.

BANDED WALL CABINET OPTION — All wall cabinets can be ordered with edge banded end panels.