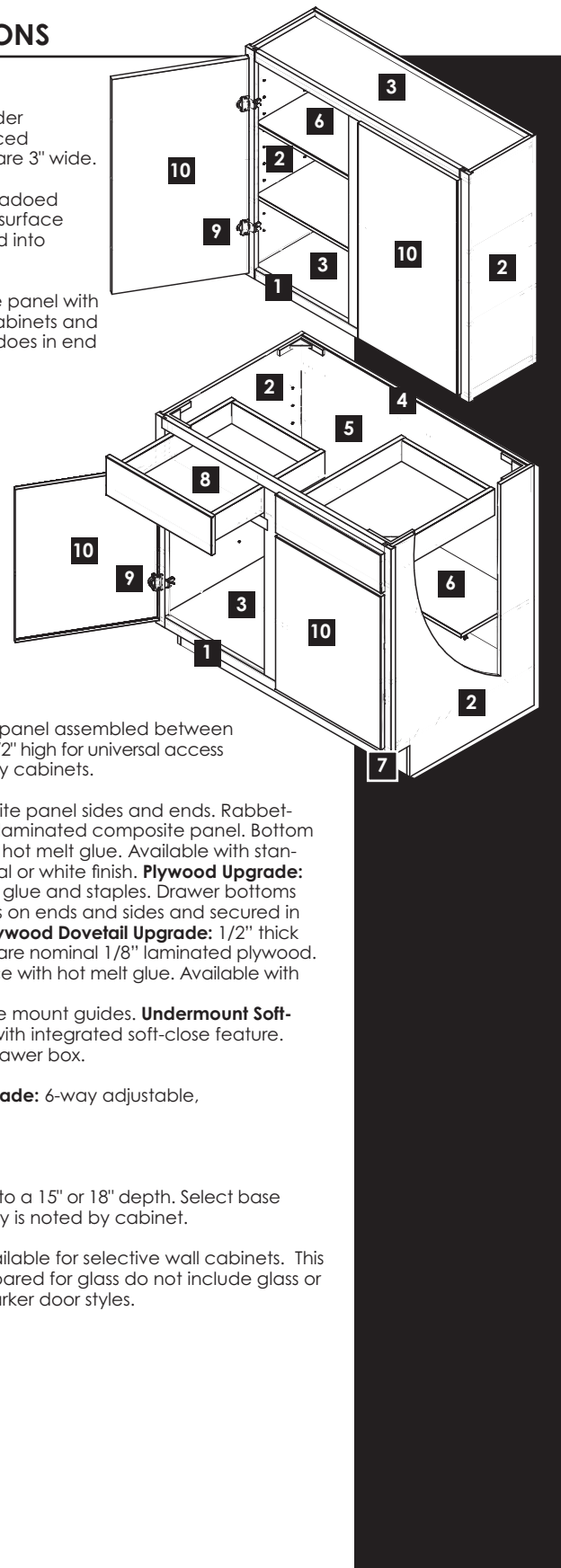


## STANDARD FRAMED CONSTRUCTION AND OPTIONS

- 1 FRONT FRAME** — 3/4" thick kiln dried solid hardwood. Assembled under pressure with mortise and tenon construction. Frame joinery reinforced with mechanical fasteners. Stiles and Rails are 1-1/2" wide. Mullions are 3" wide.
- 2 END PANELS** — **Standard:** 1/2" thick wood based composite panel dadoed to receive tops and bottoms, with natural or white laminate interior surface and matching laminate exterior surfaces. All end panels are inserted into dado in face frame.
- 3 TOP/BOTTOM PANELS** — **Standard:** 1/2" thick wood based composite panel with natural or white laminate on exterior and interior surfaces for wall cabinets and interior surface for base cabinets. Tops and bottoms are set into dados in end panels and front rails, reinforced with glue and staples.
- 4 HANG RAILS** — **Standard:** Wall and base cabinets have 1/2" thick wood based composite hanging rail. Assembled between the end panels at the top and bottom of cabinets behind the back panel.
- 5 BACK PANEL** — **Standard:** 1/8" thick hardboard with natural or white interior surface. Securely glued with industrial grade hot melt to end panels and hang rails.
- 6 SHELVES** — Base cabinets come standard with half depth adjustable shelves. Wall cabinets feature full depth adjustable shelves. **Standard:** 3/4" thick wood based composite panel with natural or white laminate on both faces and matching edgeband on front edge.  
**Full depth shelf (FDS) upgrade:** available on select base cabinets.
- 7 TOE KICK** — **Standard:** 1/2" thick unfinished wood based composite panel assembled between end panels. Toe kick is 4-1/2" high for standard base cabinets and 5-1/2" high for universal access base cabinets. **No Toe Kick (NTK) Upgrade:** available on select vanity cabinets.
- 8 DRAWER BOX** — **Standard:** 1/2" thick laminate wood based composite panel sides and ends. Rabbet-jointed, assembled with glue and staples. Drawer bottoms are 1/8" laminated composite panel. Bottom is captured in dados on ends and sides and secured in place with hot melt glue. Available with standard or upgraded undermount soft-close guides. Available in natural or white finish. **Plywood Upgrade:** 1/2" thick plywood sides and ends. Rabbet-jointed, assembled with glue and staples. Drawer bottoms are nominal 1/8" laminated plywood. Bottom is captured in dados on ends and sides and secured in place with hot melt glue. Available with standard drawer guides. **Plywood Dovetail Upgrade:** 1/2" thick plywood sides and ends with dovetail construction. Drawer bottoms are nominal 1/8" laminated plywood. Bottom is captured in dados on ends and sides and secured in place with hot melt glue. Available with standard or upgraded undermount soft-close guides.  
**DRAWER GUIDE OPTIONS** — **Standard:** 100lb rated epoxy coated side mount guides. **Undermount Soft-close Upgrade:** Full extension with 100lb rated undermount guides with integrated soft-close feature. Available for the standard drawer box and the plywood dovetail drawer box.
- 9 HINGE** — **Standard:** 6-way adjustable, concealed steel hinges. **Upgrade:** 6-way adjustable, concealed steel hinges with soft-close feature.
- 10 DOORS** — Please refer to individual door style specifications.

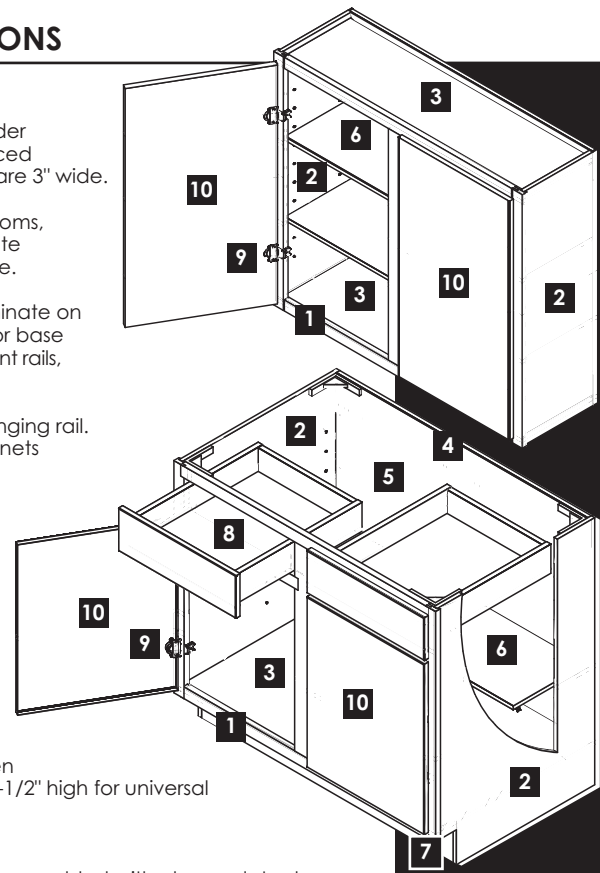
**ALTERED DEPTH (AD) OPTION** — Most wall cabinets can be increased to a 15" or 18" depth. Select base cabinets can be decreased to a 15", 18" or 21" depth. AD availability is noted by cabinet.

**ROUTE FOR GLASS DOORS (RFG)** — Route for glass door option is available for selective wall cabinets. This option will automatically come with a matching interior. Doors prepared for glass do not include glass or glass fasteners. RFG is not available for Fulton, London, Lucina or Parker door styles.



## PLYWOOD FRAMED CONSTRUCTION AND OPTIONS

- 1 FRONT FRAME** — 3/4" thick kiln dried solid hardwood. Assembled under pressure with mortise and tenon construction. Frame joinery reinforced with mechanical fasteners. Stiles and Rails are 1-1/2" wide. Mullions are 3" wide.
- 2 END PANELS** — 1/2" thick plywood dadoed to receive tops and bottoms, with natural or white laminate interior surface and matching laminate exterior surfaces. All end panels are inserted into dado in face frame.
- 3 TOP/BOTTOM PANELS** — 1/2" thick plywood with natural or white laminate on exterior and interior surfaces for wall cabinets and interior surface for base cabinets. Tops and bottoms are set into dados in end panels and front rails, reinforced with glue and staples.
- 4 HANG RAILS** — Wall and base cabinets have 1/2" thick plywood hanging rail. Assembled between the end panels at the top and bottom of cabinets behind the back panel.
- 5 BACK PANEL** — 3.6mm thick plywood with natural or white interior surface. Securely glued with industrial grade hot melt to rabbeted end panels and hang rails.
- 6 SHELVES** — Base cabinets come standard with half depth adjustable shelves. Wall cabinets feature full depth adjustable shelves.  
3/4" thick plywood panel with natural or white laminate on both faces and matching edgeband on front edge.  
**Full depth shelf (FDS) upgrade:** available on select base cabinets.
- 7 TOE KICK** — 1/2" thick unfinished plywood panel assembled between end panels. Toe kick is 4-1/2" high for standard base cabinets and 5-1/2" high for universal access base cabinets.  
**No Toe Kick (NTK) Upgrade:** available on select vanity cabinets.
- 8 DRAWER BOX** — 1/2" thick plywood sides and ends. Rabbet-jointed, assembled with glue and staples. Drawer bottoms are nominal 1/8" laminated plywood. Bottom is captured in dados on ends and sides and secured in place with hot melt glue. Available with standard drawer guides. **Plywood Dovetail Upgrade:** 1/2" thick plywood sides and ends with dovetail construction. Drawer bottoms are nominal 1/8" laminated plywood. Bottom is captured in dados on ends and sides and secured in place with hot melt glue. Available with standard or upgraded undermount soft-close guides.  
**DRAWER GUIDE OPTIONS** — **Standard:** 100lb rated epoxy coated side mount guides.  
**Undermount Soft-close Upgrade:** Full extension with 100lb rated undermount guides with integrated soft-close feature. Available for the standard drawer box and the plywood dovetail drawer box.
- 9 HINGE** — **Standard:** 6-way adjustable, concealed steel hinges. **Upgrade:** 6-way adjustable, concealed steel hinges with soft-close feature.
- 10 DOORS** — Please refer to individual door style specifications.



**ALTERED DEPTH (AD) OPTION** — Most wall cabinets can be increased to a 15" or 18" depth. Select base cabinets can be decreased to a 15", 18" or 21" depth. AD availability is noted by cabinet.

**ROUTE FOR GLASS DOORS (RFG)** — Route for glass door option is available for selective wall cabinets. This option will automatically come with a matching interior. Doors prepared for glass do not include glass or glass fasteners. RFG is not available for Fulton, London, Lucina or Parker door styles.